

Supplementary Table S1 Scoring criteria for appearance traits of fresh-processed CR.

Evaluation indicator	Appearance traits	Score
Color of exocuticle	Yellow or yellow brown	1.0
	Dark brown	0.8
	Black	0.6
Color of cut surface	Yellow	1.0
	Yellow brown	0.9
	Dark brown	0.7
Degree of curling and fragmentation	Without	1.0
	Very few	0.8
	Few	0.6
	Many	0.4
Degree of slag falling	Without	1.0
	Very few	0.8
	Few	0.6
	Many	0.4